



Technical Data Sheet

Icorene 5775 GRN 6654

High Density Polyethylene

Product Description

Icorene 5775 is a high density polyethylene specifically developed for rotational moulding. This grade is particularly suitable for use in kayaks and boat applications. It has very high stiffness and scratch resistance.

Processing Method	Rotomolding
Attribute	Good Processability; High Scratch Resistance; Ultra High Stiffness; UV Resistant
Forms	Powder
Appearance	Natural Color; Unspecified Color
Additive	UV Stabilizer
Application	Water Sports Equipment

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (190 °C/2.16 kg)	3.0	g/10 min	ASTM D1238
Density	0.943	g/cm ³	ASTM D1505
Mechanical			
Tensile Strength at Yield	21	MPa	ASTM D638
Flexural Modulus	900	MPa	ASTM D790
Tensile Elongation at Break	800	%	ASTM D638
Impact			
Drop Impact Resistance, (-20 °C, Internal Method)	180	J/cm	ASTM D4226
Hardness			
Durometer Hardness, (Shore D)	63		ASTM D2240
Thermal			
Melting Temperature	128	°C	ASTM D2117

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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